

Uncertainty propagation in a multiscale model of nanocrystalline plasticity

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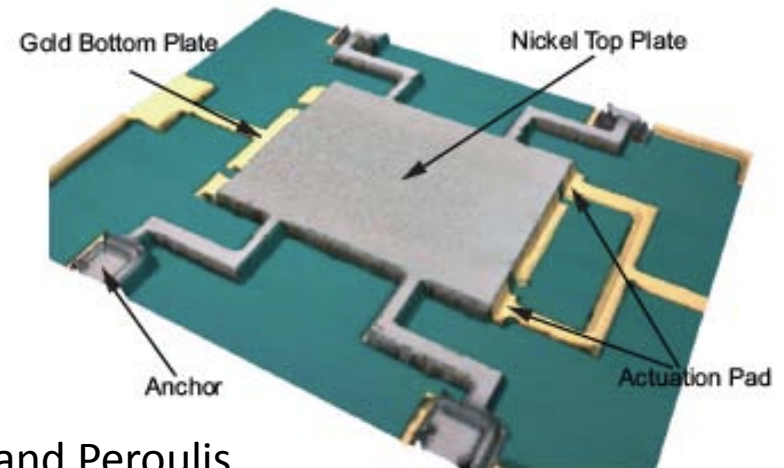
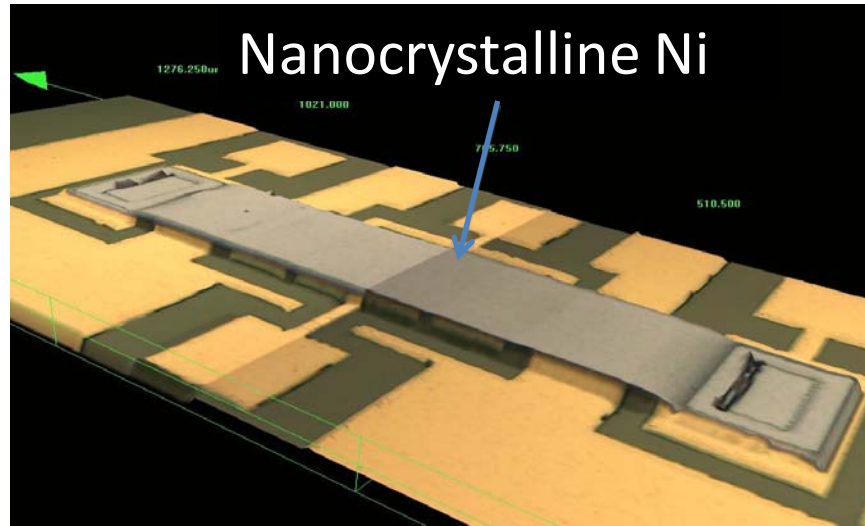
Motivation

- Quantify how internal stresses that result from the fabrication process affect the the yield stress of the metallic membrane of a MEMS device.
- The model combines molecular dynamics(MD) simulations to characterize atomic level processes that govern dislocation based plastic deformation with a phase field approach to dislocation dynamics (PFDD) that describes how an ensemble of dislocations evolves and interact to determine the mechanical response of the material.
- We apply this approach to a nanocrystalline Ni specimen of interest in micro-electromechanical (MEMS) switches.
- Our predictions show that, for a nanocrystalline sample with small grain size (4 nm), a variation in residual stress of 20 MPa (typical in today's microfabrication techniques) would result in a variation on the critical resolved shear yield stress of approximately 15 Mpa, a very small fraction of the nominal value of approximately 9 GPa.

Outline

- RF MEMS switches
- Plastic deformation in nanocrystalline materials.
- Atomistic simulations.
- Phase field dislocation dynamics (PFDD) model.
- Uncertainties and propagation across scales.
- Summary.

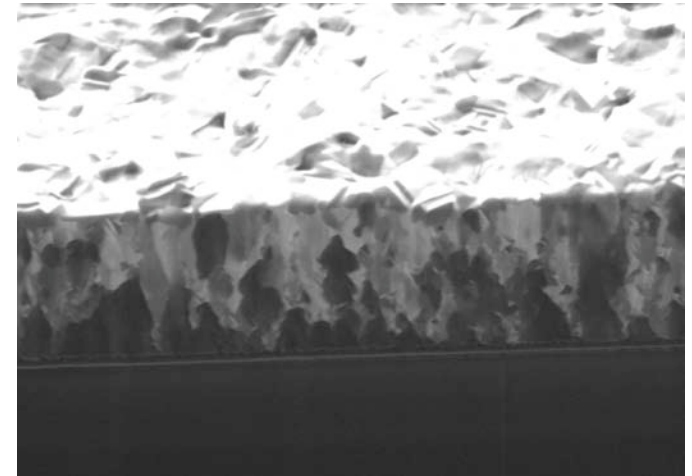
RF MEMS switch



Critical issues in design of MEMS:

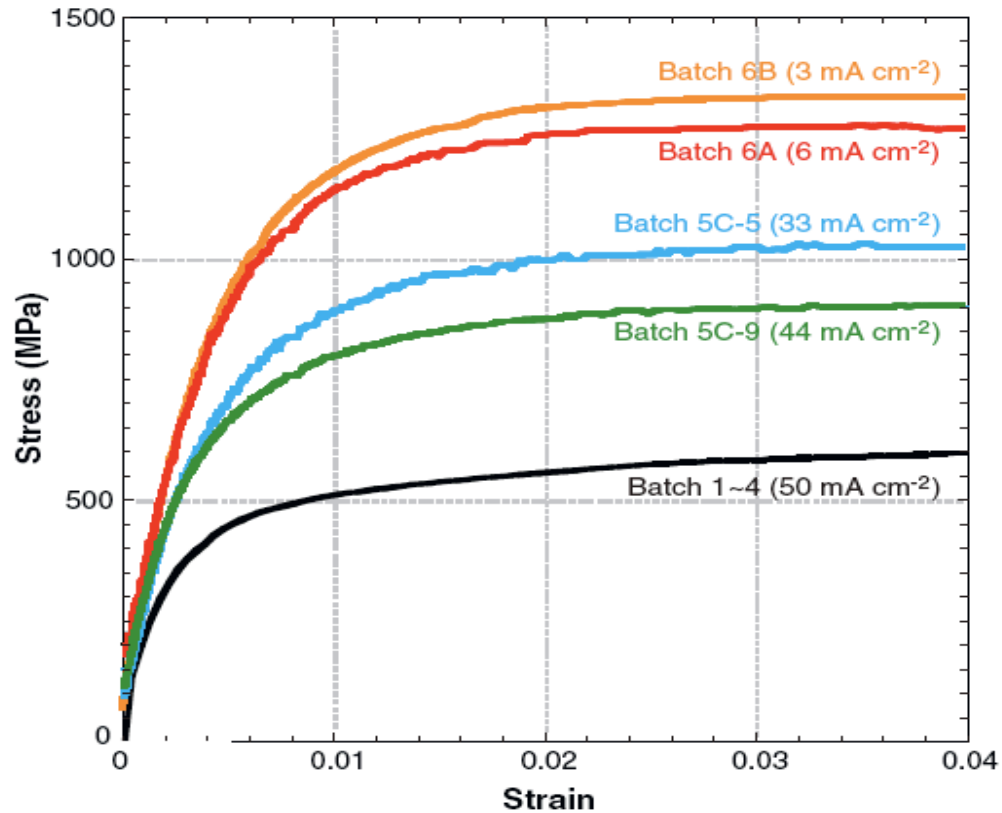
- Dielectric charging
- Contact surfaces, asperity size and geometry.
- Stiction.
- Creep.

Walraven, IEEE, 2007



Cantwell and Stach

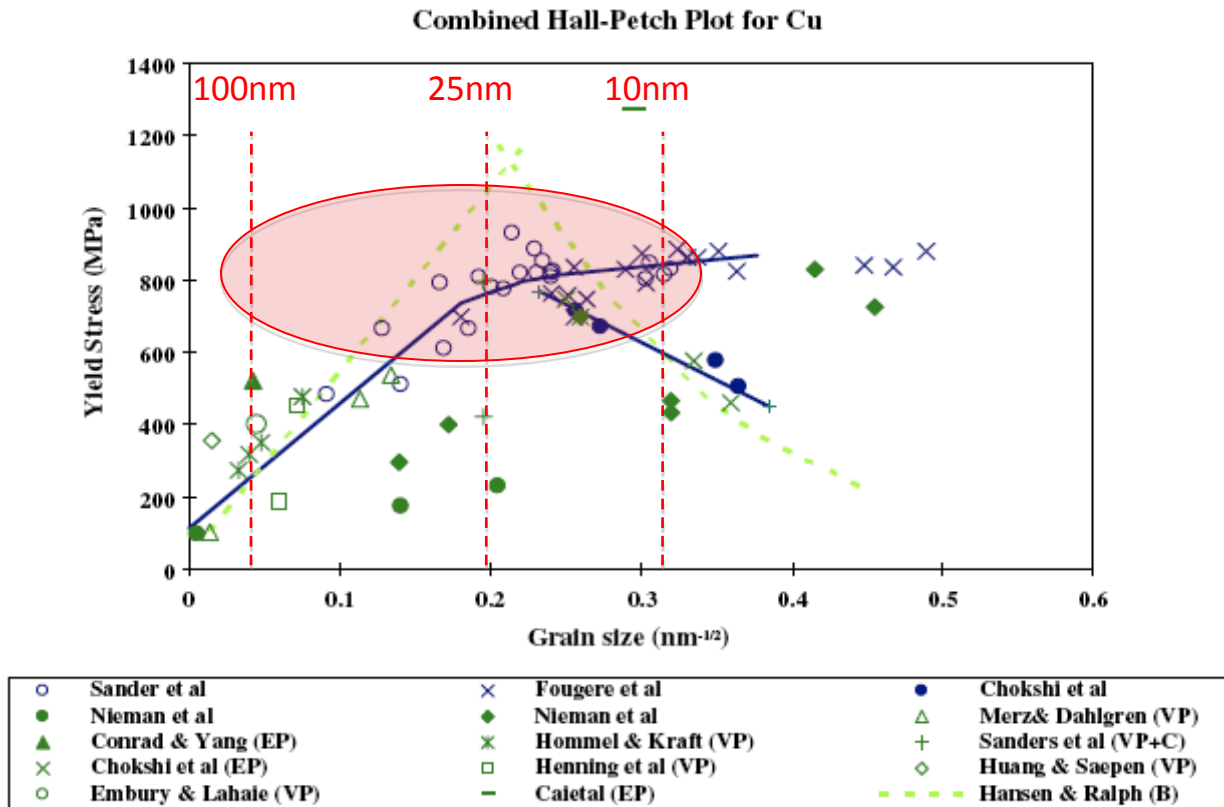
Plastic deformation in nc Ni



Stress/strain curves showing Hall-Petch effect in Liga Ni membranes.

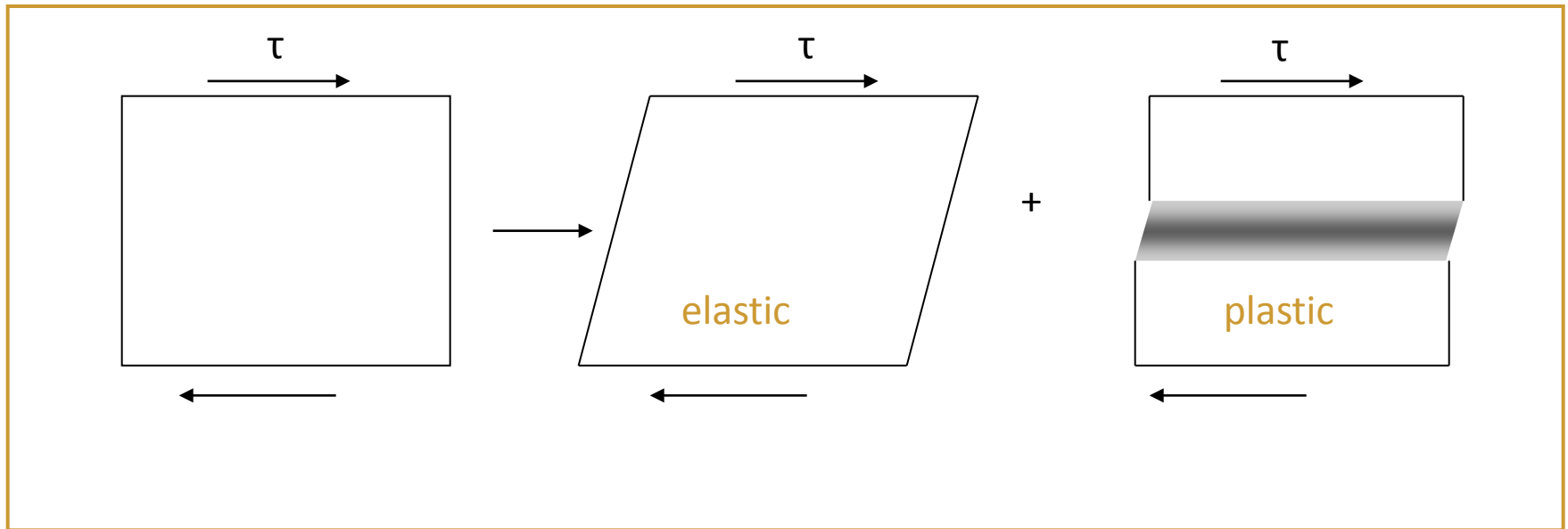
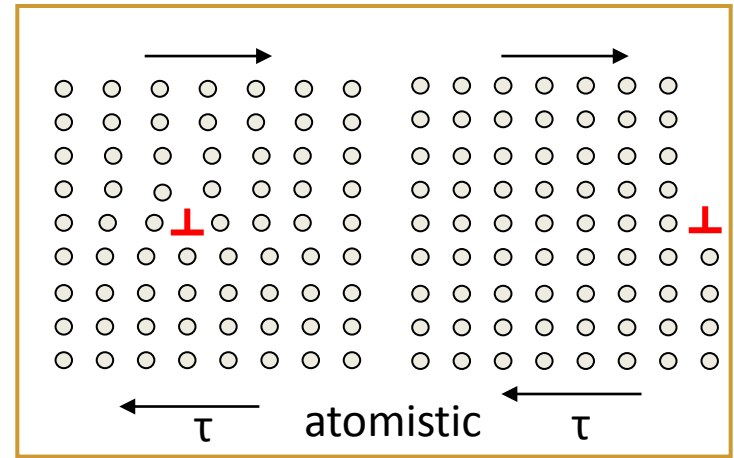
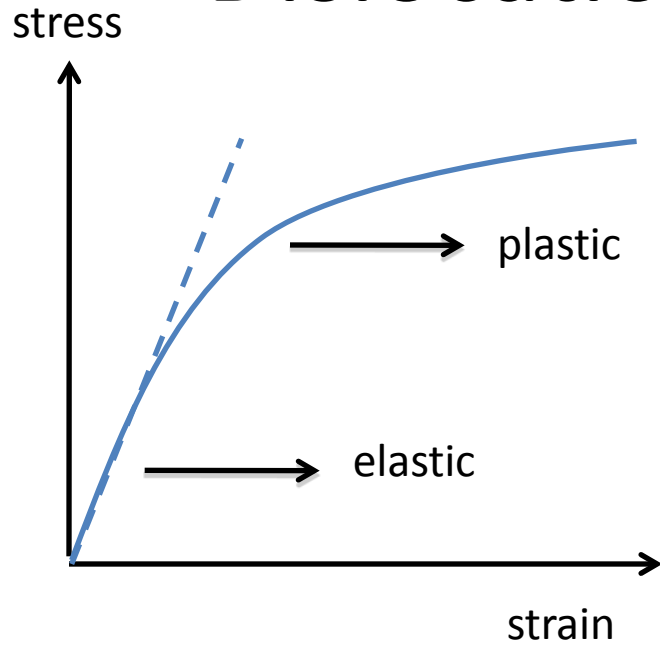
Hemker, 2007

Size effects in plastic deformation: Inverse Hall-Petch



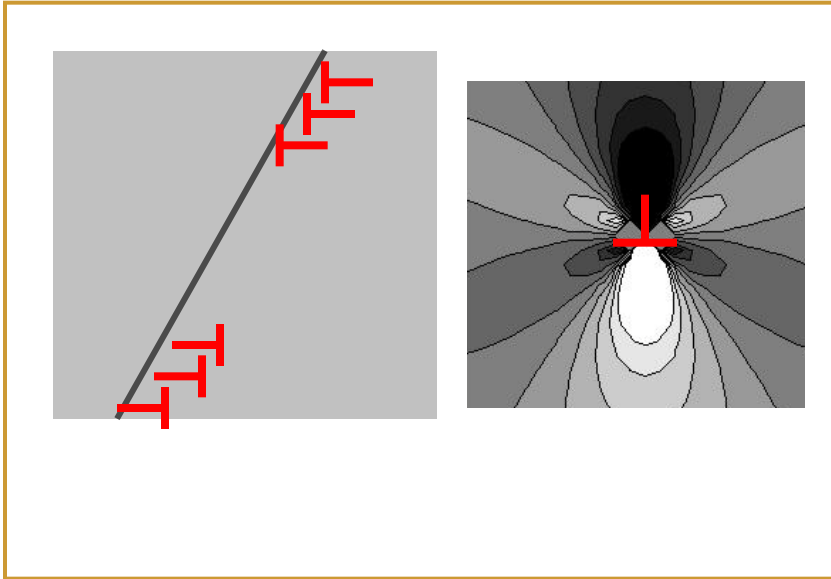
M.A. Meyers et al. / Progress in Materials Science 51 (2006) 427–556

Dislocation-Plasticity in metals

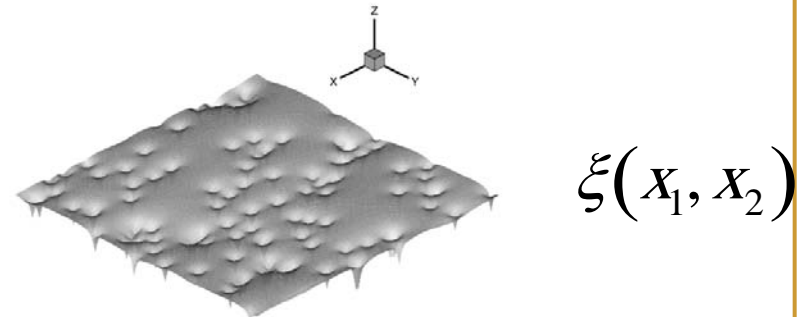
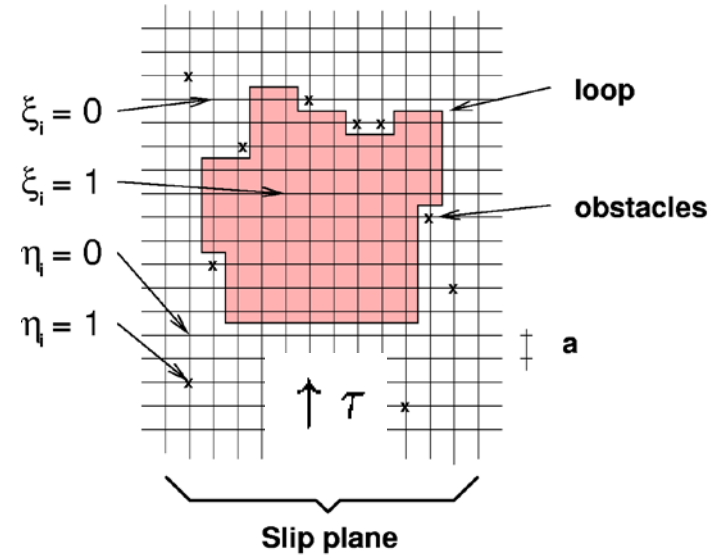


Dislocation dynamics

dislocation dynamics



Phase field model of dislocations



$$\beta_{ij}^p = \sum_{\alpha} \xi^{\alpha} s_i^{\alpha} m_j^{\alpha}$$

MD to PFDD

Molecular Dynamics: Individual atoms
Dislocations: explicitly described

Phase field: relative slip between
adjacent atomic planes
Dislocations: gradients of phase field

$$\dot{X}_i = \frac{p_i}{m_i}$$

Equations of motion

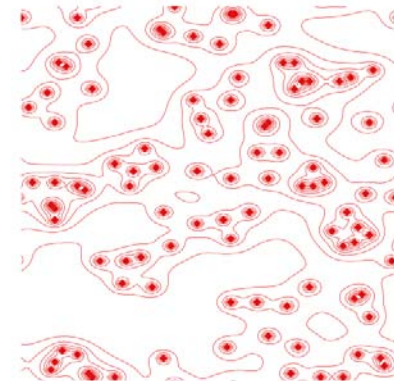
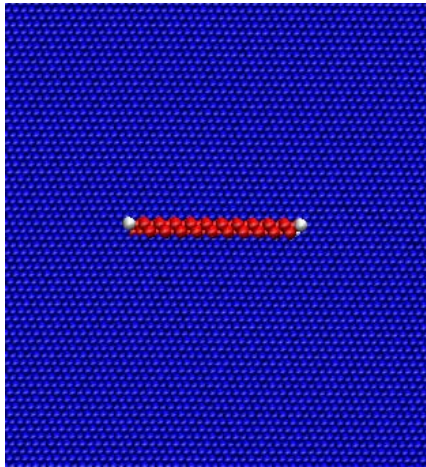
$$\dot{p}_i = -\nabla_{r_i} U(\{r_i\})$$

Energy expression

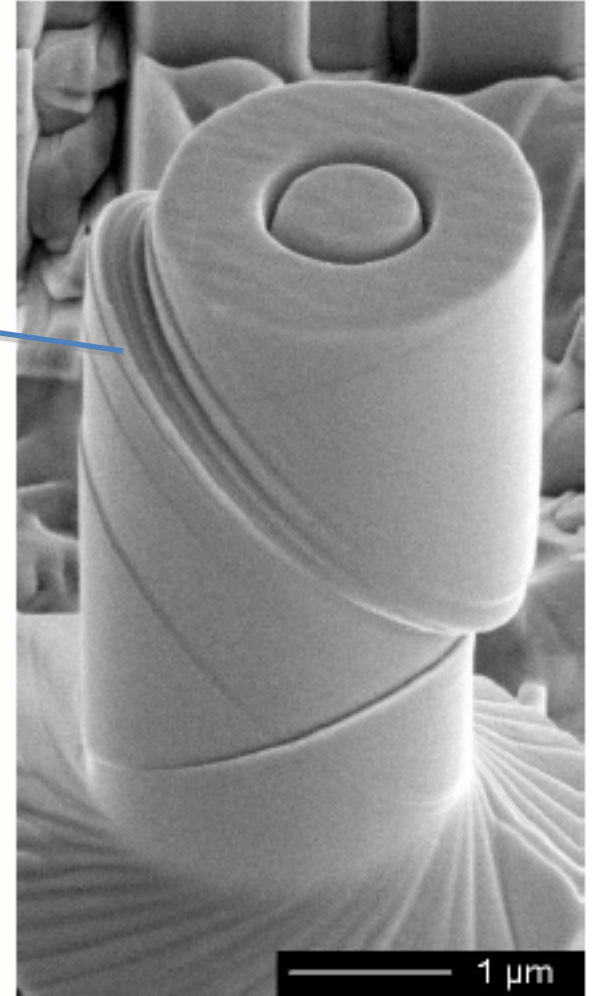
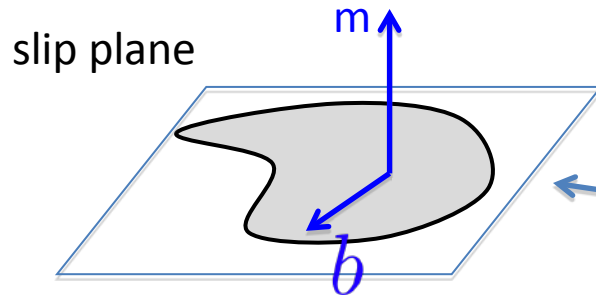
$$U(\{r_i\}) = \sum_{i < j} \phi(r_{ij}) + \sum_i F(\rho_i)$$

$$\frac{\partial \xi(\alpha, x)}{\partial t} = -L \frac{\partial E}{\partial \xi(\alpha, x)}$$

$$E = E^{elas} + E^{cryst} + E^{grad}$$



Phase field dislocation dynamics



$$\beta_{ij}^p(x) = \sum_{\alpha=1}^{N_s} \sum_{n_\alpha=1}^N \xi_{n_\alpha}^\alpha(x) \delta_{n_\alpha} m_i^\alpha b_j^\alpha$$

$$E^{\text{int}} = \frac{1}{2} \int \hat{A}_{mnuv}(k) \hat{\beta}_{mn}^p(k) \hat{\beta}_{uv}^{p*}(k) \frac{d^3 k}{(2\pi)^3}$$

$$\hat{A}_{mnuv}(k) = c_{mnuv} - c_{kluv} c_{ijmn} \hat{G}_{ki}(k) k_j k_l$$

Tensor A_{mnuv} depends on elastic constants (from MD)

SEM images of pure Ni micro-crystals (Uchic, Science 2004)

Elastic interaction

➤ Displacement field:

$$u_k = -G_k * (c_{ij} \beta_{im}^p)_{,j}$$

➤ Elastic distortion:

$$\beta_k^e = \frac{1}{l} G_{k,l} * (c_{ij} \beta_{im}^p)_{,j} - \beta_{ink}^p$$

➤ Elastic interaction:

$$E_{in}^i = \frac{1}{(2\pi)^3} \int \frac{1}{2} \hat{A}_m \hat{\beta}_{im}^p \hat{\beta}_{un}^{p*} d^3k$$

➤ Green function for an isotropic crystal:

$$G_k^i = \frac{1}{8\pi} \left(\frac{\delta_{ik}}{\mu} \nabla^2 r - \frac{\lambda + \mu}{\lambda + 2\mu} \frac{\partial^2 r}{\partial x_i \partial x_k} \right)$$

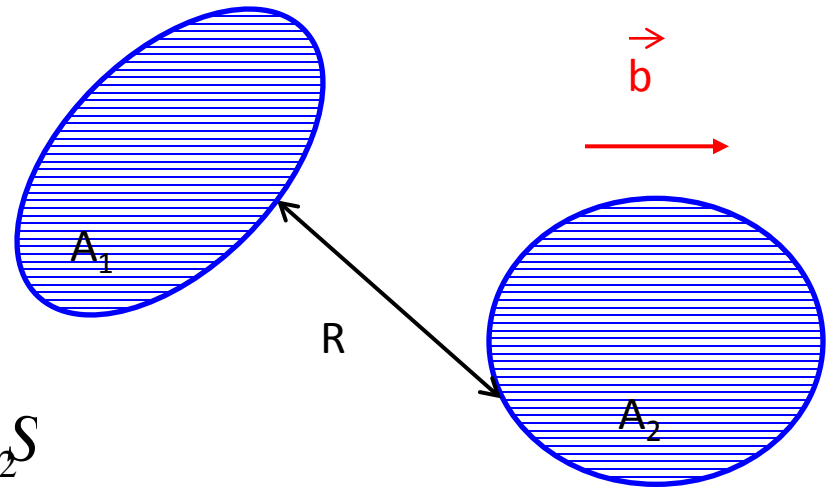
Elastic Interaction

$$E^i[\zeta] = \frac{1}{(2\pi)^2} \int \frac{\mu b^2}{4} K(k_1, k_2) |\hat{\zeta}|^2 d^2k$$

with $\zeta(x_1, x_2) = \delta(x_1, x_2) / b$

$$K(k_1, k_2) = \frac{1}{1-\nu} \frac{k_1^2}{\sqrt{k_1^2 + k_2^2}} + \frac{k_2^2}{\sqrt{k_1^2 + k_2^2}}$$

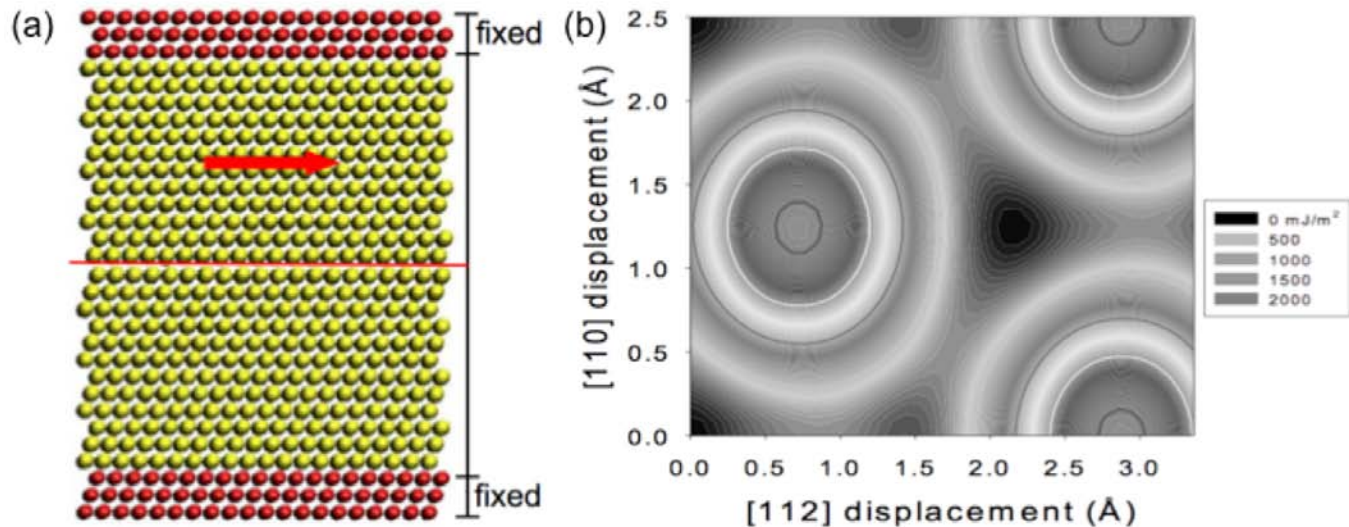
$$E^i = \frac{\mu b^2}{8\pi} \int_{A_1 A_2} \frac{1}{R} \nabla \zeta_1 \begin{bmatrix} \frac{1}{1-\nu} & 0 \\ 0 & 1 \end{bmatrix} \nabla \zeta_2 d_1 d_2 S$$



(Hirth and Lothe, 1969)

MD to phase field micromechanics

$$E^{misfit} = \sum_{\alpha=1}^{N_s} \sum_{n_{\alpha}=1}^N \int \phi_{n_{\alpha}}(x) d^3x$$

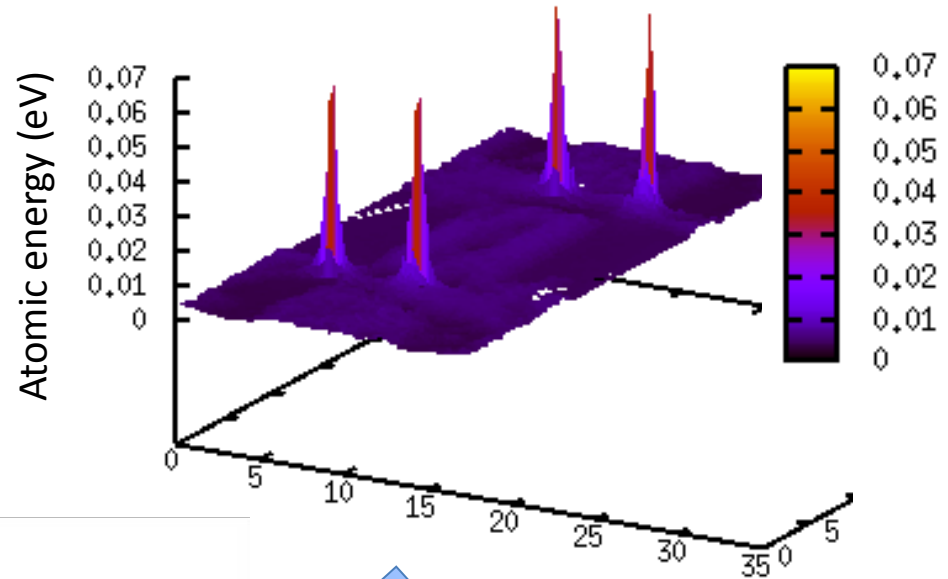
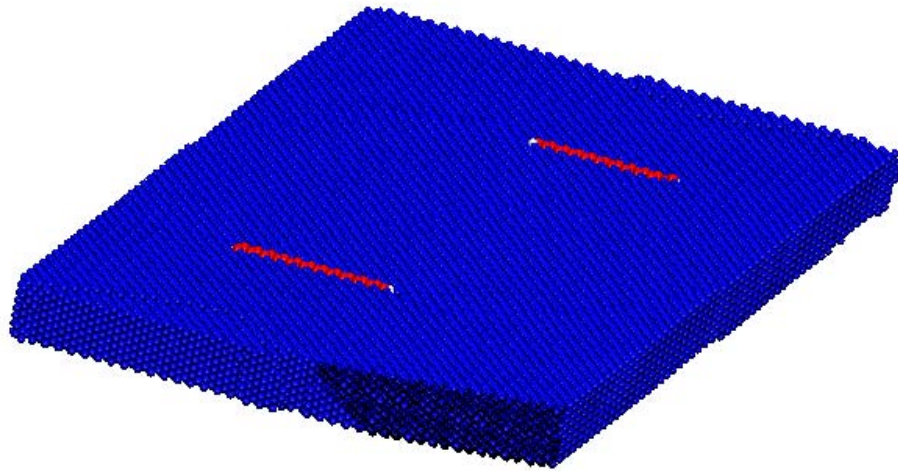


Lee, Kim, Strachan and Koslowski (submitted PRB, 2010)

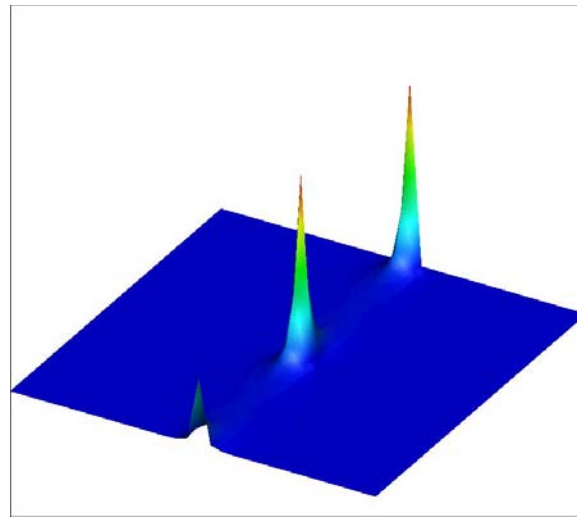
MD to phase field micromechanics

$$E^{grad} = \frac{1}{2} \int \sum_{\alpha\beta} H(\alpha, \beta)_{ijkl} b_i^\beta \frac{\partial \xi(\alpha, x)}{\partial x_j} b_k^\alpha \frac{\partial \xi(\beta, x)}{\partial x_l} d^3x$$

Tensor H associated with dislocation core energies



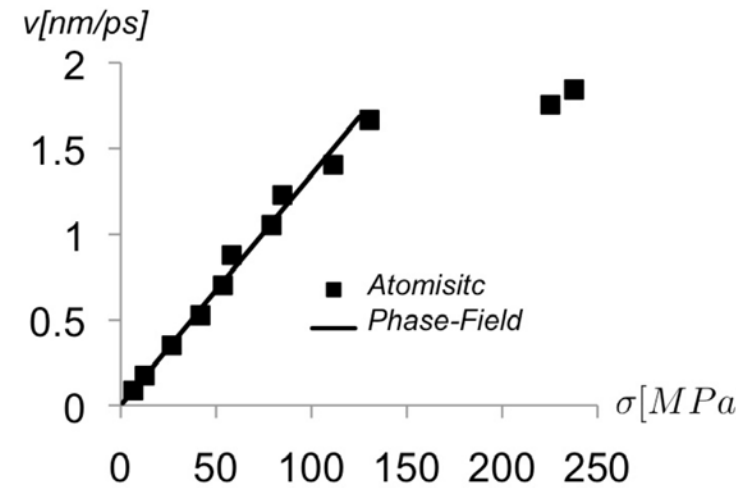
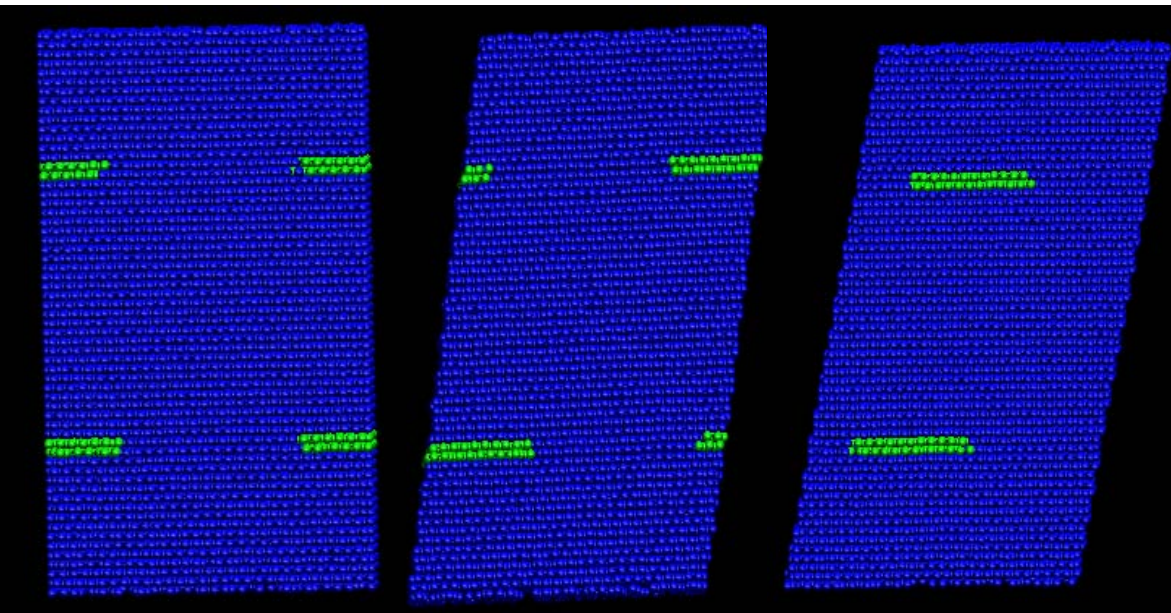
Phase field
local energy



MD to phase field micromechanics

$$\frac{\partial \xi(\alpha, x)}{\partial t} = -L \frac{\partial E}{\partial \xi(\alpha, x)}$$

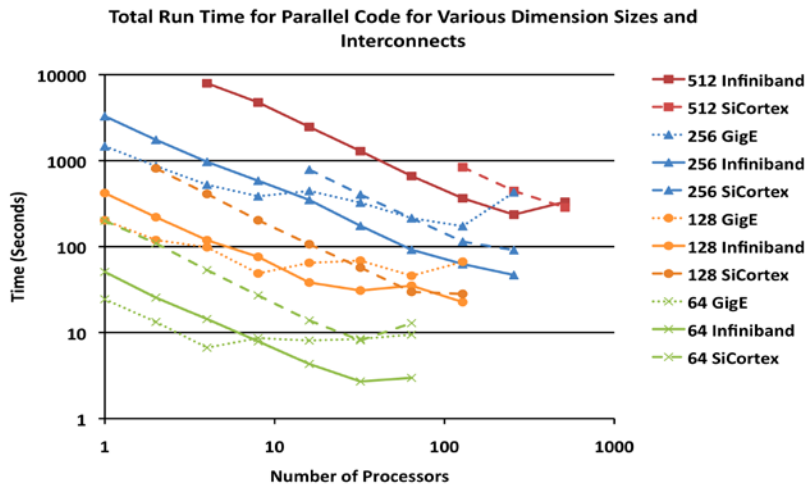
L governs dislocation mobility



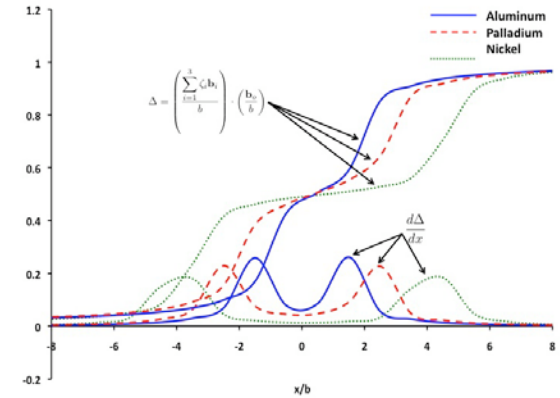
PFDD

Phase field Micro Mechanics

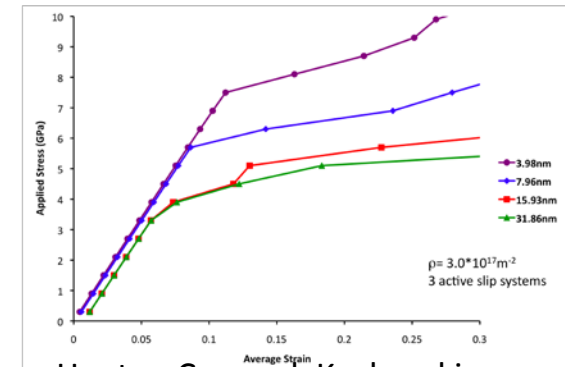
- **3D parallel code**, includes elastic/plastic deformation tracking individual dislocations.
- Scalability on data sets with up to 10^9 degrees of freedom, along with the efficiency on up to **1024 processors**.
- **Fully informed from atomistic simulations**.
- Includes:
 - Interactions of dislocations with interfaces, **grain boundaries, passivation and free surfaces**.
 - **Partial dislocations**.
 - **Grain boundary sliding**



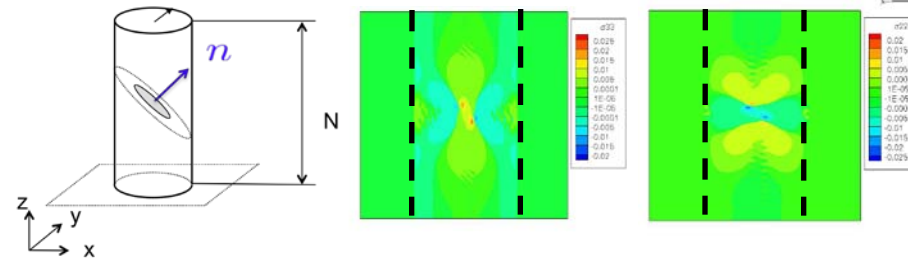
Hunter, Le, Saied and Koslowski, 2010



Hunter, Beyerlin, Germann and Koslowski

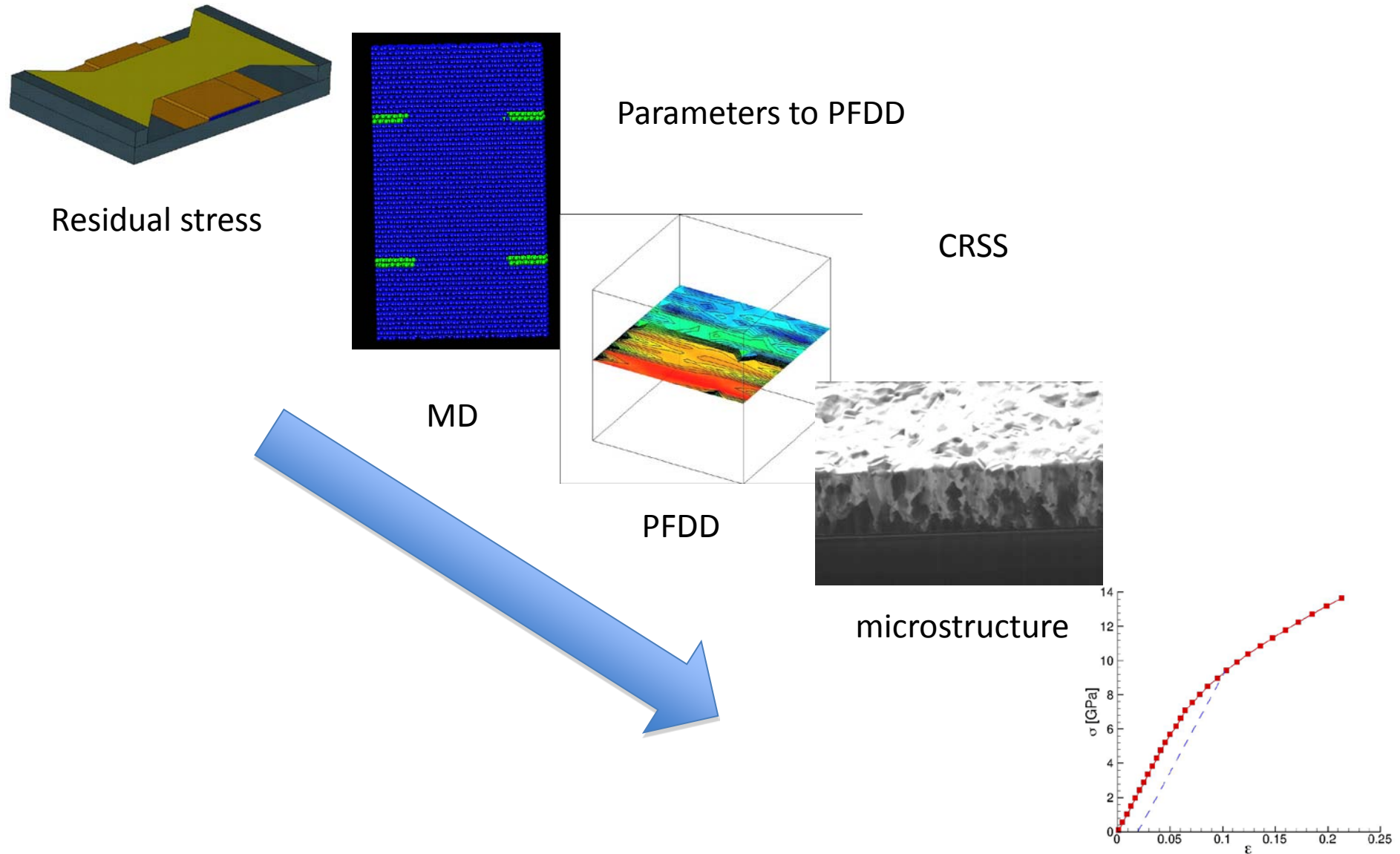


Hunter, Cao and Koslowski

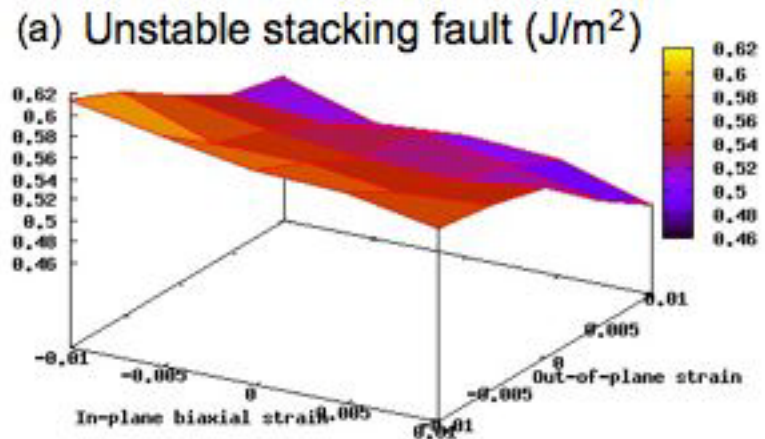
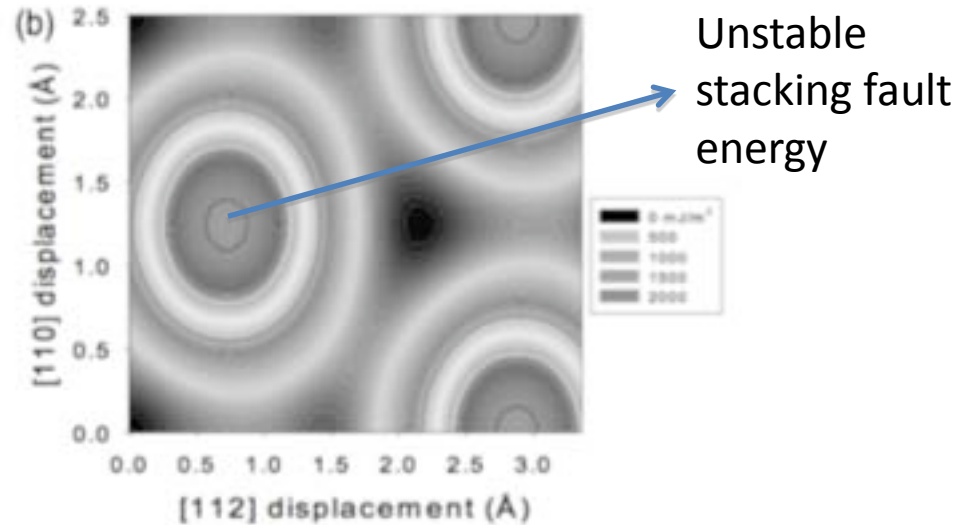


Effect of free surfaces on the stress field of a dislocation loop in a nano-pillar. Lei and Koslowski, 2010.

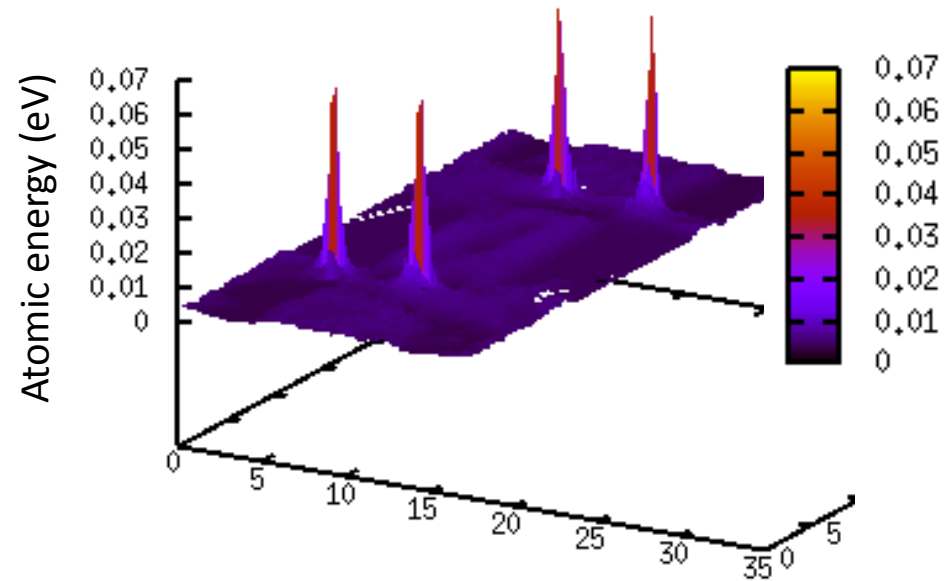
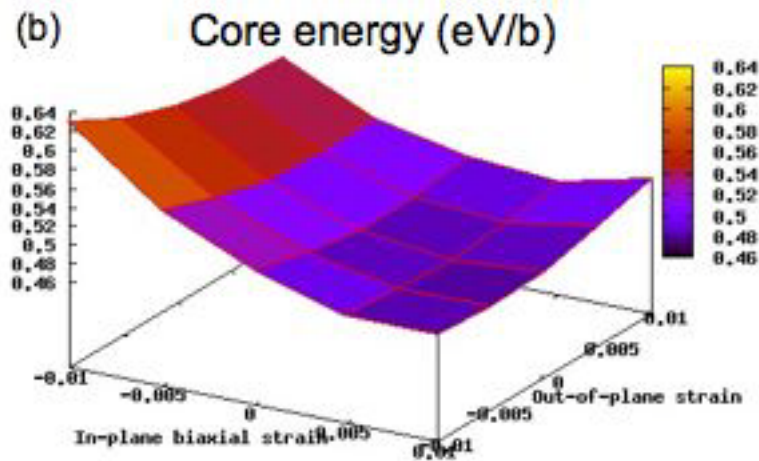
Uncertainty propagation across the scales



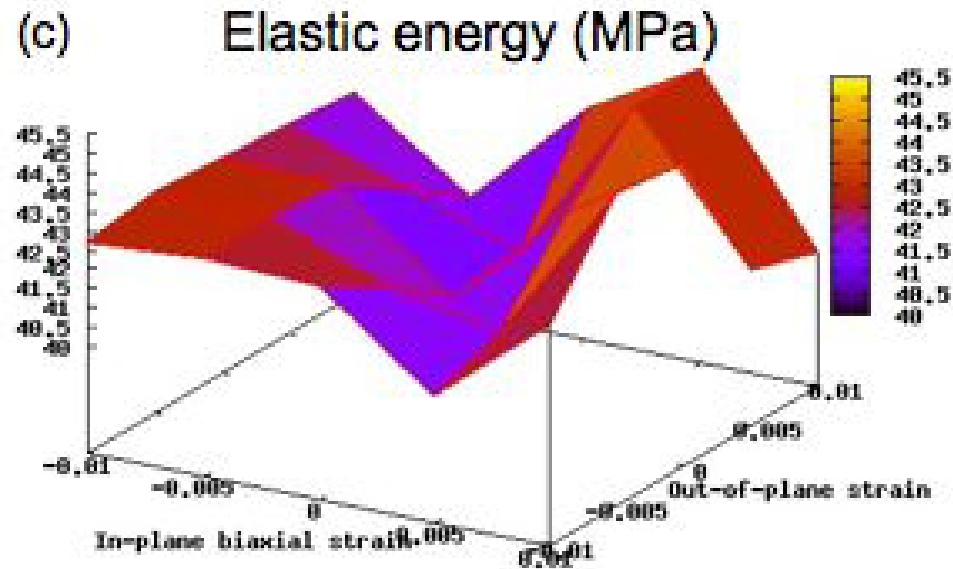
Sensitivity and response functions MD



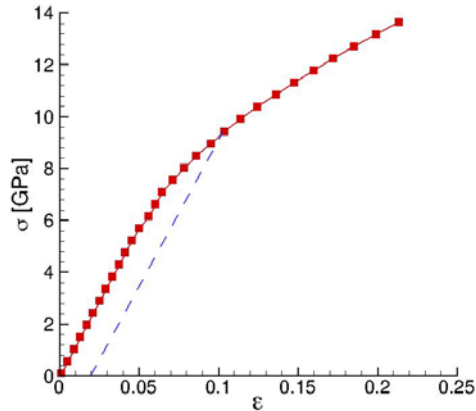
Sensitivity and response functions MD



Sensitivity and response functions MD



Sensitivity and response functions FPDD



$$\frac{\partial \xi(\alpha, x)}{\partial t} = -L \frac{\partial E}{\partial \xi(\alpha, x)}$$

$$E = E^{int} + E^{grad} + E^{misfit}$$

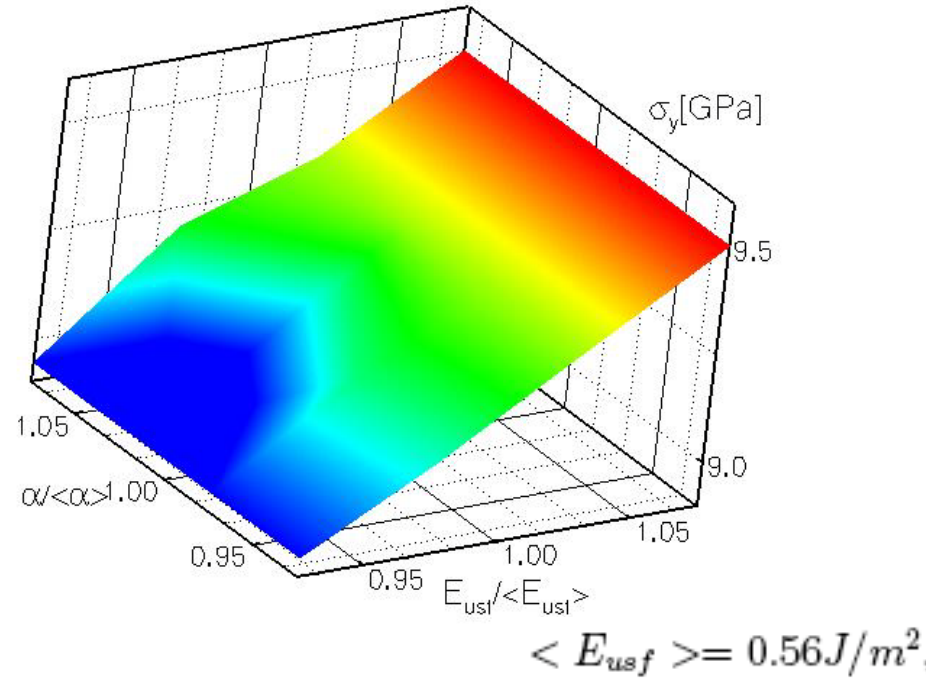
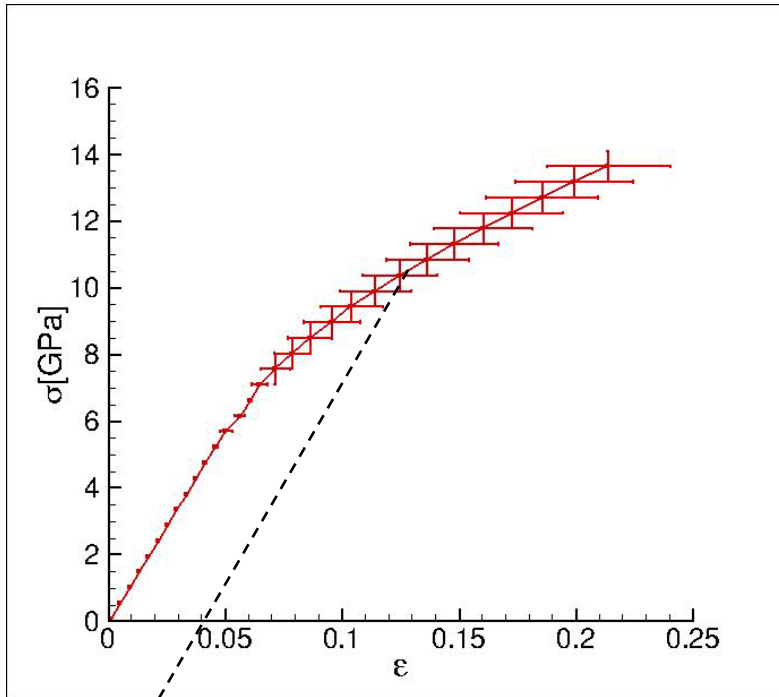
$$E^{int} = \frac{1}{2} \int \hat{A}_{mnuv}(k) \hat{\beta}_{mn}^p(k) \hat{\beta}_{uv}^{p*}(k) \frac{d^3 k}{(2\pi)^3} \quad (\text{elastic energy})$$

$$E^{grad} = \frac{1}{2} \int \sum_{\alpha\beta} H(\alpha, \beta)_{ijkl} b_i^\beta \frac{\partial \xi(\alpha, x)}{\partial x_j} b_k^\alpha \frac{\partial \xi(\beta, x)}{\partial x_l} d^3 x$$

$$E^{misfit} = \sum_{\alpha=1}^{N_s} \sum_{n_\alpha=1}^N \int \phi_{n_\alpha}(x) d^3 x$$

(unstable stacking fault energy)

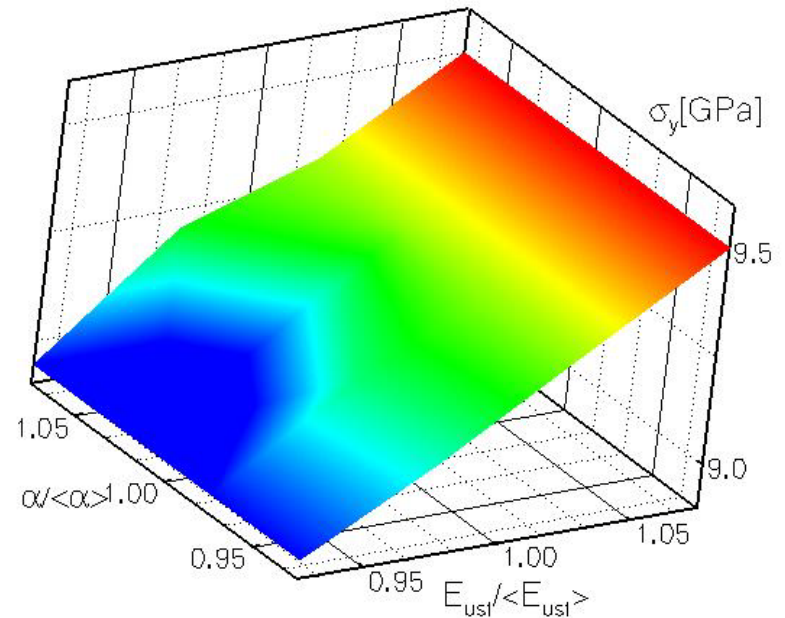
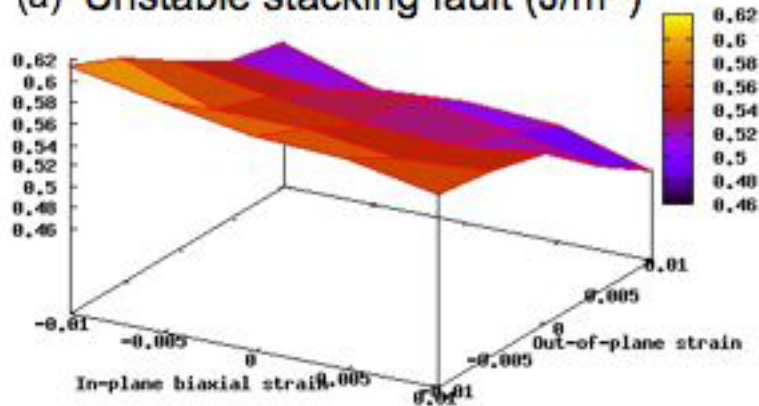
Sensitivity and response functions FPDD



$$\sigma_Y(E_{usf}, \alpha) = 9.28 \text{ GPa} + 3.63 \left(\frac{E_{usf}}{\langle E_{usf} \rangle} - 1 \right) \text{ GPa} + 0.07 \left(\frac{\alpha}{\langle \alpha \rangle} - 1 \right) \text{ GPa}$$

UQ across the scales

(a) Unstable stacking fault (J/m^2)

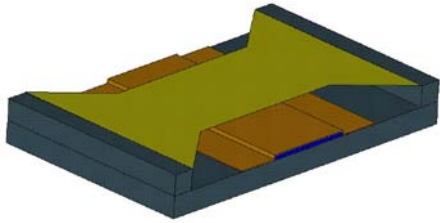


$$E_{USF}(\epsilon_t, \epsilon_l) = 0.541 J/m^2 - 1.67 \epsilon_t J/m^2 - 4.75 \epsilon_l J/m^2$$

$$\sigma_Y(E_{ustf}, \alpha) = 9.28 GPa + 3.63 \left(\frac{E_{ustf}}{\langle E_{ustf} \rangle} - 1 \right) GPa + 0.07 \left(\frac{\alpha}{\langle \alpha \rangle} - 1 \right) GPa$$

UQ across the scales

Residual stress

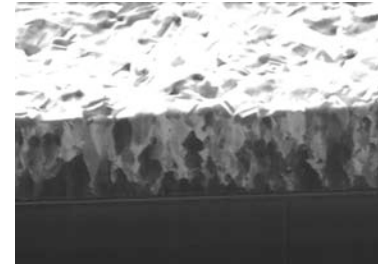


$$\sigma_r = 25 \text{ MPa}$$

Standard deviation 19 MPa

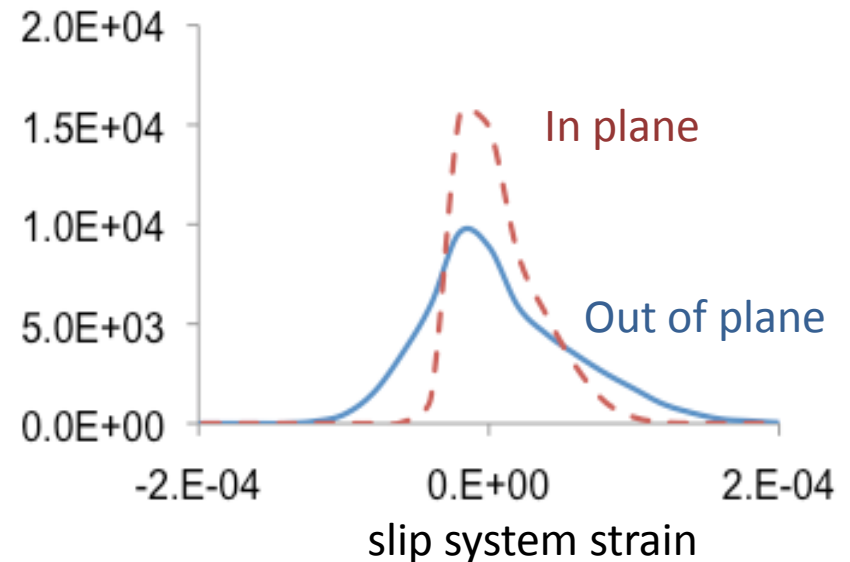
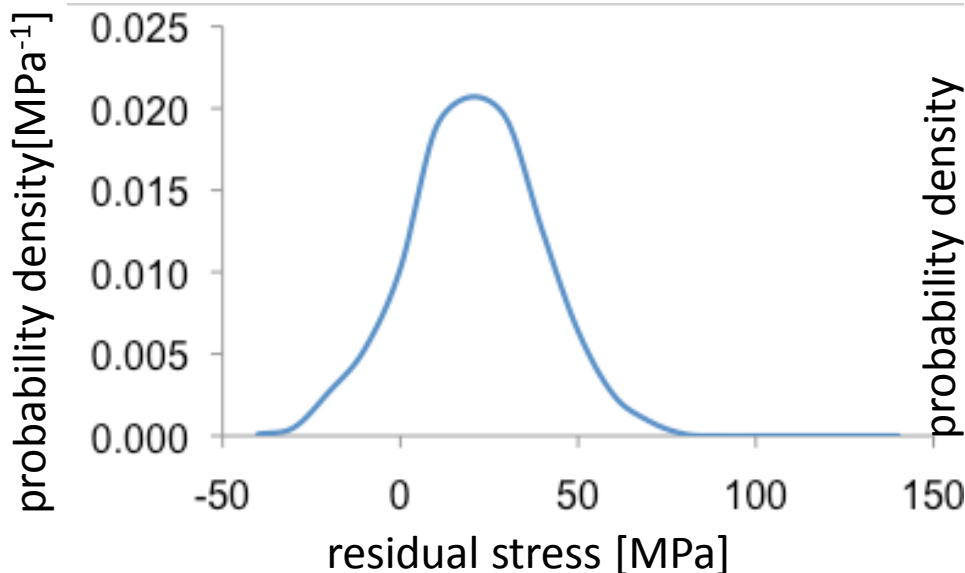
Alexenko, et al., 2010

Strain distribution

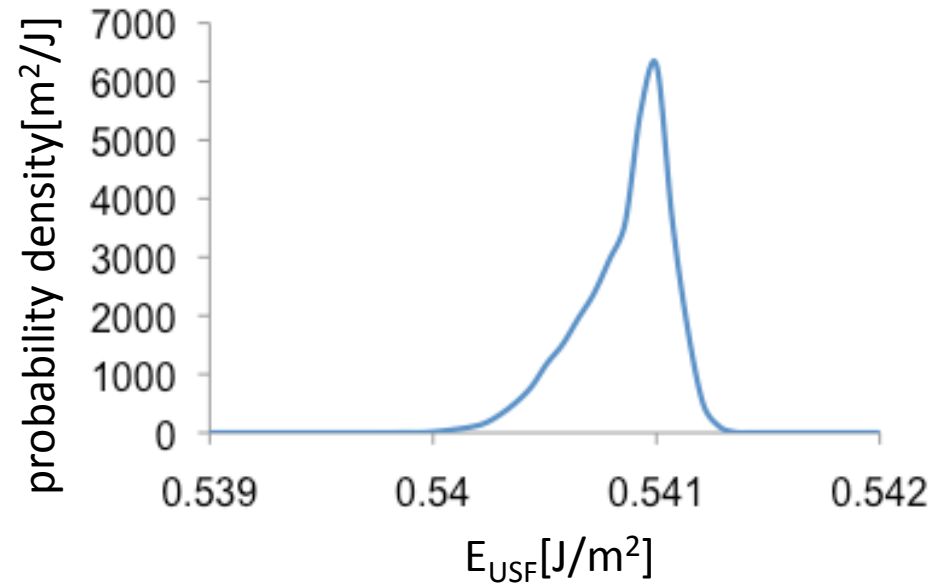
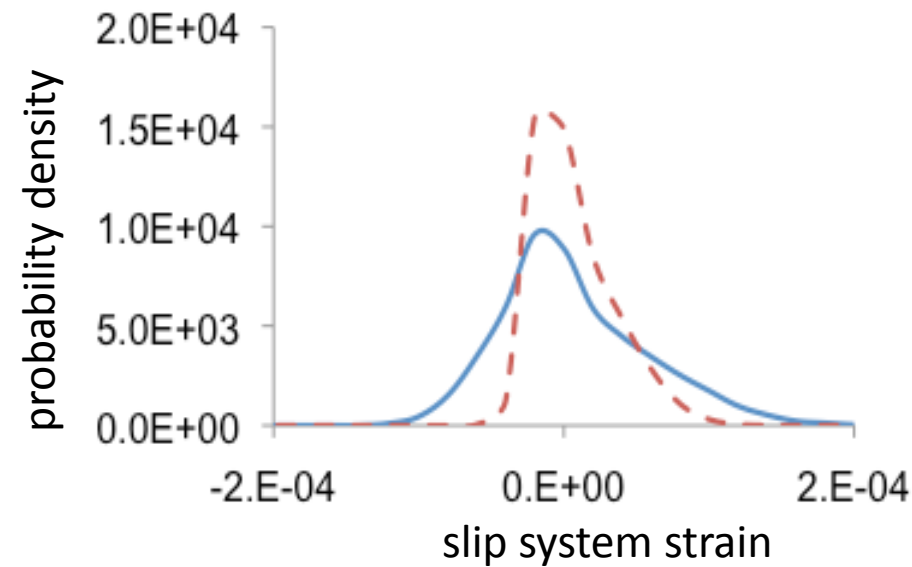


Cantwell and Stach

Distribution of grains with [001] orientation and random orientation in xy plane.

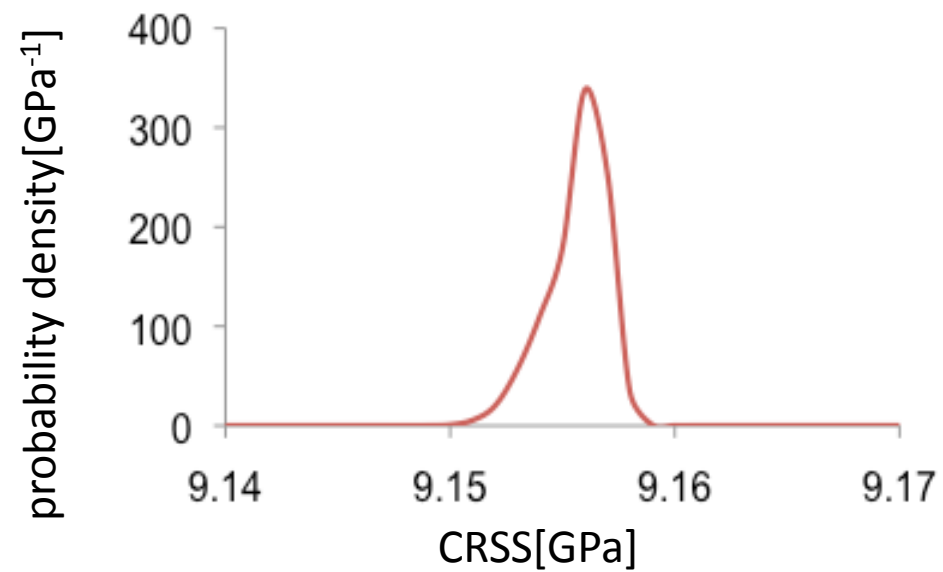
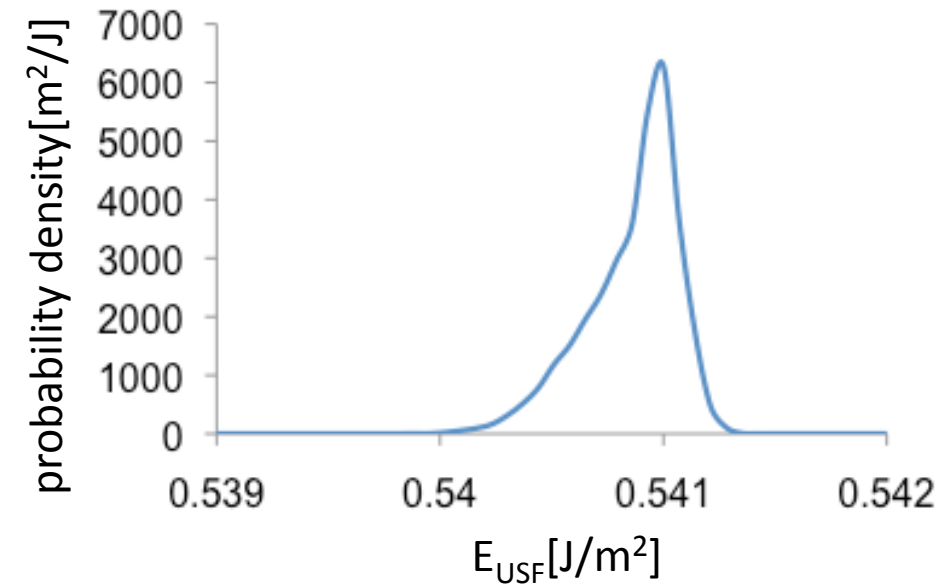


UQ across the scales



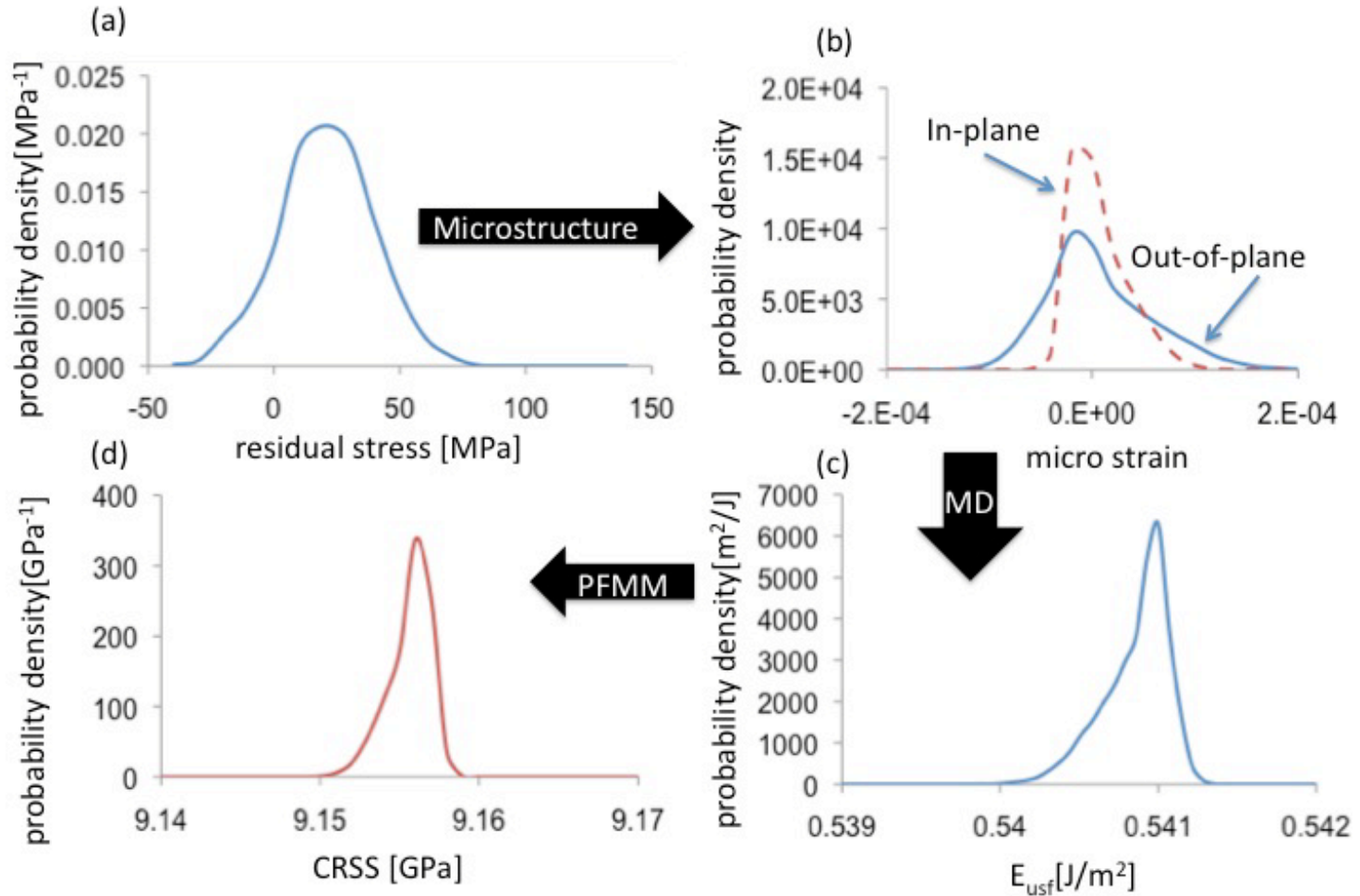
$$E_{USF}(\epsilon_t, \epsilon_l) = 0.541 J/m^2 - 1.67 \epsilon_t J/m^2 - 4.75 \epsilon_l J/m^2$$

UQ across the scales



$$\sigma_Y(E_{usf}, \alpha) = 9.28GPa + 3.63 \left(\frac{E_{usf}}{\langle E_{usf} \rangle} - 1 \right) GPa + 0.07 \left(\frac{\alpha}{\langle \alpha \rangle} - 1 \right) GPa$$

UQ across the scales



Summary

- Uncertainties across scales in a multiscale plasticity model
- From atomistics to macroscopic scale.
- For 4nm grains CRSS = 9GPa
- Change in the CRSS is 15MPa